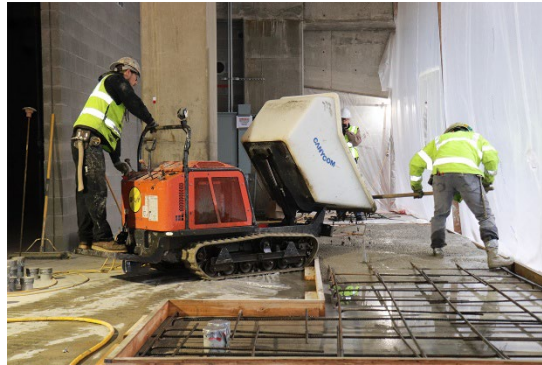


Title of Training	Georgia Buggy Training	
Equipment Info.	Make/Type/Size/Model	
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Georgia Buggy Training



PREPARATION

- Always wear protective footwear, long trousers, hardhat, safety glasses and ear protection when operating or servicing the machine. Proper clothing will minimize the chance of injury. Do not operate the equipment if you have long hair, loose clothing, or jewelry; all of which may get tangled in moving parts.
- Prepare beforehand the working rules and procedures such as signaling and traffic control for the workplace. Following such rules will reduce the risk of accidents.
- Never handle fuel or grease, service the engine, or recharge the battery in the presence of fire or spark.
- Perform the daily pre-startup inspection before starting the machine. Repair or replace damaged parts before starting the machine.

OPERATION

- This machine is intended for carrying busted concrete/asphalt, liquid concrete, sand, and dirt. Carrying other materials may damage the machine.
- Avoid carrying hot materials. That will damage the machine. The stability of the machine is affected by the speed, rate of steering, terrain and the load. Always pay close attention to these factors or a loss of control or tip over could occur, resulting in property damage, serious injury or death.

GENERAL DRIVING

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can accumulate.
- Do not touch the engine, muffler or exhaust pipe while the engine is running or soon after it has stopped. These areas will be very hot and can cause burns.
- Do not operate the machine under the influence of alcohol or drugs.

Trainee Name (print)		Signature of Trainee	
Instructor Name		Date of Training	
Scan To:	Safety/Training/Equipment/Georgia Buggy Training/YYYY-MM-DD		
Revision # 004-21 KMC			

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- Always check for obstacles before operating on new terrain.
- Before starting the engine and moving the machine, be sure all persons are a safe distance away from the machine. Sound the horn to warn bystanders.
- Always hold the guide rail with one hand to keep your posture when the machine is moving.
- On a slippery surface, travel slowly and exercise caution to reduce the chance of skidding or sliding out of control. Never operate on ice.
- Always make certain that there is no obstacle or a person behind the machine when backing up. After confirming that it is safe to back up, move slowly and avoid sharp turns.
- To reduce the risk of tip-over, pay special attention when encountering an obstacle or a slope, or when braking on a slope or during a turn.
- Never attempt to drive over a large obstacle such as rock or fallen tree.
- Always travel slowly and use extra caution when operating on unfamiliar terrain. Be alert when traveling on changing terrain.
- Never operate on terrain that you are not comfortable with. Avoid terrain that is so rough, slippery or loose that you feel like you could tip over.
- Do not operate the machine near the edge of a cliff, an overhang or a slide area.
- Do not make sudden maneuvers. A sudden start, stop, or turn can make the machine lose control and could cause a tip over. Be especially cautious when traveling on soft or wet ground.
- Drive at a safe speed, considering the surface gradient, surface conditions and load.
- Always use a spotter to help direct the machine. The spotter shall always be in high visibility clothing and shall be able to see the machine and its immediate surroundings and shall give pre-arranged signals to direct the operator.

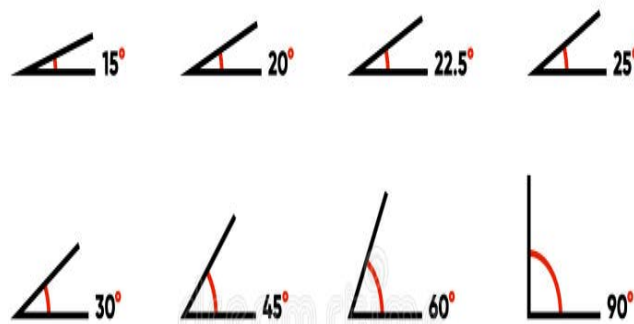
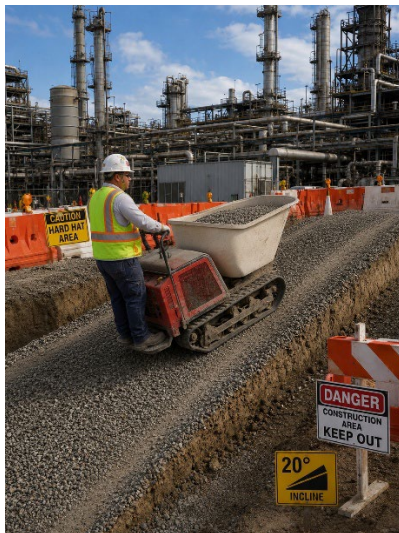
SLOPE OPERATION

- Never use on a slope steeper than 20 degrees.
- Avoid driving the machine across a slope.
- Always follow proper procedures for driving on a slope as described in the manufacturer's manual.
- Driving on a slope in a wrong manner can cause a loss of control or a vehicle tip over. Check the terrain carefully before attempting to drive on a slope.
- Never drive on a slope that you are not comfortable with. Avoid a slope that is so rough, slippery, or loose that you feel like you could tip over.
- When driving up a slope, proceed at a steady rate of speed and throttle position.
- Never move the throttle lever or the control stick suddenly.
- **Drive straight up or down a slope. Avoid turning on a slope.**

Trainee Name (print)		Signature of Trainee	
Instructor Name		Date of Training	
Scan To:	Safety/Training/Equipment/Georgia Buggy Training/YYYY-MM-DD		
Revision # 004-21 KMC	Page 2 of 7		

Title of Training	Georgia Buggy Training	
Equipment Info.	Make/Type/Size/Model	
Material Needed	Operations Manual-Georgia Buggy for Hands-On Training-Open Area to Perform Hands On-Orange Cones for Serpentine Course	Hands-On Session- All participants will be required to perform a pre-operational inspection and operating control demonstration. A work assignment must be performed using the loader bucket in a variety of applications, while traveling and turning with the bucket loaded and empty.

- If the engine stalls or loses traction during a climb and cannot make it to the top of the slope, do not try to turn the machine around. Carefully back down slowly, straight down the slope.
- When going over the top of a slope, go slow; an obstacle, a sharp drop, or another vehicle or person could be on the other side of the crest.
- Without a load, drive the machine backwards up a slope (operator's step uphill) when climbing, and drive it forward when going down a slope.
- **With a load, drive the machine forward up a slope (operator's step downhill) when climbing, and drive it backwards when going down a slope. Be especially cautious when operating on a slope with a load.**
- **When driving down a slope, use the control stick so that the machine travels down at the minimum speed. Use the engine speed to help keep the machine speed low.**



LOADING AND DRIVING WITH A LOAD

- Always step off the machine and stand at a minimum of 6' away when the Georgia Buggy is being loaded by another piece of equipment to mitigate struck by hazards.
- The maximum payload for this machine is 1,653 lbs. Do not exceed this maximum payload under any circumstance.
- Do not operate on a slope steeper than 20 degrees when carrying a load. Do not carry more than 827 lbs when operating on a slope between 15 and 20 degrees. Keep in mind that liquid concrete will shift in the bucket and hence its center of gravity also shifts, affecting the stability of the machine.
- Load cargo in the bucket so the weight is evenly distributed. Keep in mind that liquid concrete will shift in the bucket and hence its center of gravity also shifts.

Trainee Name (print)		Signature of Trainee	
Instructor Name		Date of Training	
Scan To:	Safety/Training/Equipment/Georgia Buggy Training/YYYY-MM-DD		
Revision # 004-21 KMC			

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- **When carrying a load, drive at a reduced speed. Allow a greater distance for braking.**
- Before crossing a bridge or an overpass, make certain that the total combined weight of the machine, the load and the driver is within the stated weight limit for the bridge or the overpass. Then, proceed carefully and at a constant speed.

DUMPING / TURNING

- Always follow the proper procedures for dumping or turning as described in the manufacturer's manual.
- Only operate the bucket with the engine running.
- Perform the dump operation on a flat, level and stable surface whenever possible. Raising or lowering the bucket on a slope or rough terrain could result in a tip over.
- Pay special care when dumping with the bucket turned to a side. Be tentative when raising the bucket which is turned to a side.
- Make certain that all persons are at a safe distance away from the machine when raising, lowering, or turning the bucket.
- Do not move the machine or leave it unattended with the bucket in the raised position.
- Engage the bucket safety prop if you must place any part of your body under the bucket in the raised position.



PARKING

- Park the machine on a flat, level and stable surface. Never Park on a slope steeper than 15 degrees. Avoid parking on a slope less than 15 degrees. If parking on a slope less than 15 degrees is unavoidable, turn the bucket straight, apply the parking brake and block the tracks at the lower end of the machine.
- Without a load, park the machine with the operator's step toward the uphill
- With a load, park the machine with the operator's step toward the downhill
- Do not park sideways on a slope.
- Observe all the previous precautions for driving, driving on a slope, loading and driving with a load, dumping, and turning.

Trainee Name (print)		Signature of Trainee	
Instructor Name		Date of Training	
Scan To:	Safety/Training/Equipment/Georgia Buggy Training/YYYY-MM-DD		
Revision # 004-21 KMC	Page 4 of 7		

Title of Training	Georgia Buggy Training	
Equipment Info.	Make/Type/Size/Model	
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- Whenever you park the machine, apply the parking brake and stop the engine. Remove the key whenever you leave the machine unattended to prevent unauthorized use or accidental starting.
- Gasoline is extremely flammable and can be explosive. When parking the machine indoors, make certain that the building is well ventilated and that the machine is not close to any source of flame or spark, including appliances with pilot lights.

SERVICING

- Do not service the machine when the engine is running. If it is absolutely necessary to run the engine while servicing, pay attention to the moving parts.
- Make certain that there is adequate ventilation when operating the engine indoors to prevent poisoning by exhaust gas.
- Make sure all hydraulic line connectors are tight and all hydraulic hoses and lines are in good condition and leak-free before applying hydraulic pressure to the system.
- Keep your body and hands away from pinhole leaks or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, not your hands, to search for leaks. Hydraulic fluid escaping under pressure can have sufficient force to penetrate the skin and cause serious injury.
- Check all fuel lines on a regular basis for tightness and wear. Tighten or repair them as needed.
- If the engine must be running to perform a service, keep hands, feet, clothing and any part of the body away from any moving part, especially the cooling fan and the belts at the side of the engine.
- Do not touch the engine, muffler, or exhaust pipe while the engine is running or soon after it has stopped. These areas will be very hot and can cause burns.
- The engine must be shut off before checking or adding oil.

SAFETY MEASURES

- Follow the instructions in the manufacturer's operating and preventive maintenance manual.
- Conduct daily pre-task meetings to ensure that all employees are aware of the correct procedures to prevent an unwanted incident and any hazards associated with the job task.
- Look for obstacles that may need to be removed.
- Do not modify the operator's station or disable safety controls beyond manufacturer's recommendations (for example: hold-to-run or seat switch controls).
- Perform daily inspections.

Trainee Name (print)		Signature of Trainee	
Instructor Name		Date of Training	
Scan To:	Safety/Training/Equipment/Georgia Buggy Training/YYYY-MM-DD		
Revision # 004-21 KMC	Page 5 of 7		

Title of Training	Georgia Buggy Training	
Equipment Info.	Make/Type/Size/Model	
Material Needed	Operations Manual-Georgia Buggy for Hands-On Training-Open Area to Perform Hands On-Orange Cones for Serpentine Course	Hands-On Session- All participants will be required to perform a pre-operational inspection and operating control demonstration. A work assignment must be performed using the loader bucket in a variety of applications, while traveling and turning with the bucket loaded and empty.

TRAINING

Hands on field exercises

- Pre-trip
- Proper operations
- Safe work operations and best practices
- Shutdown

Participant Field Exercises

Participants will partake in the following hands-on activities.

- Perform a pre-trip inspection of the Georgia Buggy.
- Demonstrate proper Georgia Buggy operations.
- Demonstrate safe work operations and best practices.
- Completing a serpentine course.
- Completing a figure 8 course.

Important Notice

This Safety Training Topic (STT) does not necessarily cover all possible hazards associated with this equipment and should be used in conjunction with equipment manual. It is designed as a guide to be used to complement training in the field at Brieser Construction and as a reminder to users prior to equipment use. If you have any questions or concerns, please contact any member of the Safety Department.

Trainee Name (print)		Signature of Trainee	
Instructor Name		Date of Training	
Scan To:	Safety/Training/Equipment/Georgia Buggy Training/YYYY-MM-DD		
Revision # 004-21 KMC	Page 6 of 7		

Title of Training	Georgia Buggy Training	
Equipment Info.	Make/Type/Size/Model	
Material Needed	Operations Manual-Georgia Buggy for Hands-On Training-Open Area to Perform Hands On-Orange Cones for Serpentine Course	Hands-On Session- All participants will be required to perform a pre-operational inspection and operating control demonstration. A work assignment must be performed using the loader bucket in a variety of applications, while traveling and turning with the bucket loaded and empty.

EMPLOYEE NAME (Print or Type)	EMPLOYEE SIGNATURE	TRADE	JOB TITLE
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Trainee Name (print)		Signature of Trainee	
Instructor Name		Date of Training	
Scan To:	Safety/Training/Equipment/Georgia Buggy Training/YYYY-MM-DD		
Revision # 004-21 KMC	Page 7 of 7		